

## **Custom Extruded Shapes, Tubes and Pipes**

#### **Our Company**

Nu-Tech Precision Metals is a major manufacturer of custom extruded shapes and seamless pipe in a wide variety of specialty metals and alloys.

Since 1955, we have gained worldwide recognition as a trusted manufacturer of specialty metal extrusions, machined parts and welded assemblies.

Our quality assurance programs and in-house NDE meet strict nuclear and aerospace standards.



#### **Materials Extruded**

following metals:

- All grades of titanium including 6Al-4V
- Copper Alloys
- Aluminum Alloys
- Niobium
- Stainless Steel

We specialize in the production of shapes, seamless pipe, tube, fittings, bar, rod and wire. We also produce clad metals using 2 or more different materials.

We specialize in the custom extrusion of the

- Zirconium
- Carbon Steel

# EXTRUDED PROFILE R.060 6 PLACES NU-TECH DWG No.:

## **Extruded Shape Design Guidelines**

- 1. Your component must fit entirely within a 12 inch (300 mm) circle
- 2. The minimum area that can be extruded is 0.1 square inches (25.8 mm<sup>2</sup>)
- 3. The minimum section thickness is 0.2 inches (5mm)
- 4. Extruded lengths of up to 90 feet (27m) are possible

### **Common Extruded Sections**

We extrude standard and unique shapes such as:

- Angles
- Straight & Contoured Flats
- Channels
- I-Beams
- Tees
- Hollow Squares & Octagons

# **Nu-Tech Advantages**

Nu-Tech's extrusion process creates "near-net" shapes that reduces material and machining costs overall.

Raw materials are encased and sealed in a protective jacket prior to being heated to a uniform temperature under controlled conditions.

This proprietary process provides the following advantages:

- Low Hydrogen Levels
- Low Oxygen Levels
- No Alpha Case
- Extremely consistent micro structures and mechanical properties on a "part-to-part" basis
- 6AI-4V Beta processing to AMS 4935 or Alpha-Beta processing to AMS 4928 or ASTM B348
- Processing parameters can be modified to suit your specific product requirements

#### **Markets Served**

We manufacture complex, precision metal components for a wide variety of markets including:

- nuclear
- aerospace
- medical
- water treatment
- chemical
- military
- mining
- offshore / subsea
- metal sputtering
  - marine

